

No.: GZ0712186820/CHEM

Date: DEC 18, 2007

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MULTIPANEL UK LTD

MIDDLE TOWN BARN, TEDBURN ST MARY, EXETER, DEVON EX6 6DT, UK

The following sample(s) was/were submitted and identified on behalf of the applicant as ALUMINUM COMPOSITE PANEL

Client Reference: Style/Item No.: ALUPANEL

SGS Ref No.

: GZATR071200944CM

Sample Receiving Date

: DEC 11, 2007

**Testing Period** 

: DEC 11, 2007 TO DEC 18, 2007

Test Requested

: A: To determine the Overall Migration in accordance with Council of Europe Resolution

AP(2004)1 relating to coatings intended to come into contact with foodstuffs.

B: For compliance with the Food and Drug Administration Regulations for determining the

amount of extractives from resinous or polymeric coating or others.

**Test Method** 

: A: With reference to EN 1186-1:2002 for selection of temperature and condition;

With reference to EN 1186-3:2002 for aqueous food simulants by total immersion method;

With reference to EN 1186-14:2002 for substitute tests.

B: With reference to US FDA 21 CFR 175.300.

**Test Results** 

: Please refer to next page.

Conclusion

: A: When tested as specified, the submitted sample complies with the limit of the overall

migration as stated in Council of Europe Resolution AP(2004)1 relating to coatings

intended to come into contact with foodstuffs.

B: When tested as specified, the submitted sample complies with the Specifications for the

amount of extractives requirement stated in US FDA 21 CFR 175.300.

Signed for and on behalf of SGS-CSTC Ltd.

Wang HongLei, Leo Sr. Engineer

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Test Result:

A:

Simulant Used	Test Condition	Overall Migration (mg/dm²) Sample No.1	Maximum Permissible Limit (mg/dm²)
Distilled water	24 hours at 40°C	< 3	10
3% Acetic acid	24 hours at 40°C	< 3	10
10% Ethanol	24 hours at 40°C	< 3	10
Substitute of Olive oil	-	-	-
95% Ethanol	24 hours at 40°C	9	10
Isooctane	5 hours at 20°C	< 3	10

Note : 1. mg/dm² = milligram per square decimeter 2. °C = degree Celsius

3. < = less than

4. "-" = Not regulated

B:

F	Amount of Extractives	Limit
Extractants and Conditions	(mg/inch²)	(mg/inch <sup>2</sup> )
	<u>No.1</u>	
Distilled Water at 120°F for 24 hours	< 0.5	18
8% Ethanol at 120°F for 24 hours	< 0.5	18
n-Heptane at 70°F for 0.5 hour	< 0.5	18

Note: < = less than

**Test Part Description**:

No.1 White coating on metal board

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GZCM 1864469

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Sample photo:



SGS authenticate the photo on original report only

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MULTIPANEL UK LTD MIDDLE TOWN BARN, TEDBURN ST MARY, EXETER, DEVON EX6 6DT, UK

The following sample(s) was/were submitted and identified on behalf of the applicant as ALUMINUM COMPOSITE PANEL

Client Reference: Style/Item No.: ALUPANEL

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: DEC 11, 2007 TO DEC 18, 2007

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: A: To determine the Overall Migration in accordance with Council of Europe Resolution

AP(2004)1 relating to coatings intended to come into contact with foodstuffs.

B: For compliance with the Food and Drug Administration Regulations for determining the

amount of extractives from resinous or polymeric coating or others.

Test Method

: A: With reference to EN 186-1:2002 for selection of temperature and condition;

With reference to EN 1186-3:2002 for aqueous food simulants by total immersion method;

With reference to EN 1186-14:2002 for substitute tests.

B: With reference to US FDA 21 CFR 175.300.

**Test Results** 

: Please refer to next page.

Conclusion

: A: When tested as specified, the submitted sample complies with the limit of the overall migration as stated in Council of Europe Resolution AP(2004)1 relating to coatings

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Wang HongLei, Leo

Sr. Engineer

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Test Result:

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Simulant Used	Test Condition	Overall Migration (mg/dm²) Sample	Maximum Permissible Limit (mg/dm²)	
		No.1		
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3% Acetic acid	24 hours at 40°C	< 3	10	
10% Ethanol	24 hours at 40°C	< 3	10	
Substitute of Olive oil	-	-	-	
95% Ethanol	24 hours at 40°C	9	10	
Isooctane	5 hours at 20°C	<3	10	

Note: 1. mg/dm<sup>2</sup> = milligram per square decimeter 2. °C = degree Celsius

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B:

	Amount of Extractives	Limit
Extractants and Conditions	(mg/inch <sup>2</sup> )	(mg/inch <sup>2</sup> )
	<u>No.1</u>	
Distilled Water at 120°F for 24 hours	< 0.5	18
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Test Part Description:

No.1 White coating on metal board

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t (86-20) 82155555 t (86-20) 82155555

f (86-20) 82075125 f (86-20) 82075125



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Sample photo:



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**Test Results** 

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Conclusion

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Test Result:

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3% Acetic acid	24 hours at 40°C	< 3	10	
10% Ethanol	24 hours at 40°C	< 3	10	
Substitute of Olive oil	-	-	-	
95% Ethanol	24 hours at 40°C	9	10	
Isooctane	5 hours at 20°C	<3	10	

Note: 1. mg/dm<sup>2</sup> = milligram per square decimeter 2. °C = degree Celsius

3. < = less than

4. "-" = Not regulated

B:

Limit
mg/inch2)
18
18
18

Note: < = less than

Test Part Description:

No.1 White coating on metal board

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